

# Work Order ID 56660

March 3, 2010 1:41:25 PM



Page 1

Item ID: D2957

Accept



Setup Start



Revision ID:

Stop



Item Name: Mounting Plate

Start Date: 3/03/10 Start Qty: 1.00



Cust Item ID:

Required Date: 3/04/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D2957

Rev B

100

0.00



BAND SAW

Bandsaw

Memo

0.00

Jeaspa Bandsaw

Cut blanks 10.500" long! 1 blank makes 3 parts

110

0.00



HAAS CNC VERTICAL MACHINING #1

HAAS 1

Memo

0.00

HAAS CNC vertical machine #1

Machine as per folio FA0421! Tumble & Deburr

120

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

one time only  
10.03.03

10-3-3

B

10-3-3

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Cust Item ID:

Required Date: 3/04/10 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

QC8- Inspect parts - second check

0.00



QC

Memo

Quality Control

0.00

10/03/04

140

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

Quality Control

0.00

150

Identify as per dwg & Stock Location:

0.00



Packaging

Memo

Packaging

0.00

Cpl  
TOOK 2 PCS  
RD 308

(2x) lpl 10-03-04

(1x) in stock BASKET  
CELL

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Required Date: 3/04/10 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/03/05

ME 10-3-11

# Picklist Print

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Page 1

Work Order ID: 56660



Parent Item: D2957

Parent Item Name: Mounting Plate

Start Date: 3/03/10

Required Date: 3/04/10

Comments: IPP: CL100.08.0911New dwg rev B (mpp 2078)11ECL1

Start Qty: 1.00

Required Qty: 1.00

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Remaining<br>Qty To Pick | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|--------------------------|---------------|----------------|--------|
| M6061T6B0.500X01.25<br>0        |                        | Purchased     | No          |                     |                  | 100             | f                  | 32.5000        | 0.1842                   |               |                |        |



6061-T6 Bar .500 x 1.25



18 10-3-3

## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

MAT

32.5

103019

12

7872

20.5

6061 .250 X 1.250

109146

7872 - ③ .5

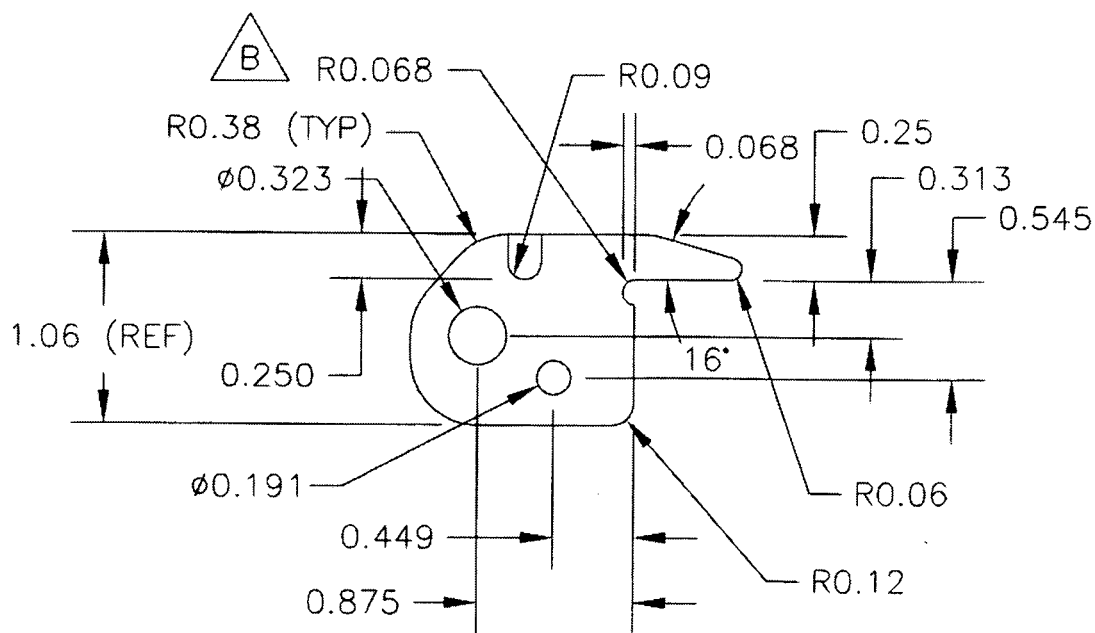
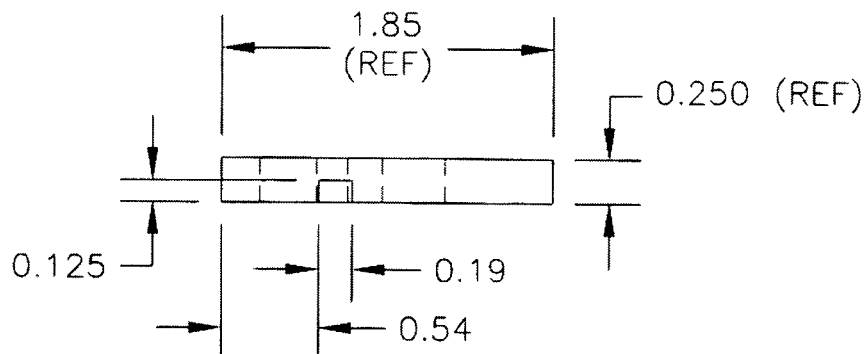
109146 - ③ .5





|                        |                         |   |                        |
|------------------------|-------------------------|---|------------------------|
| DESIGN<br>KT           | DRAWN BY<br>RF          | DART AEROSPACE LTD<br>HAWKESBURY, ONTARIO, CANADA |                        |
| CHECKED<br>[Signature] | APPROVED<br>[Signature] | DRAWING NO.<br>D2957                              | REV. B<br>SHEET 1 OF 1 |
| DATE<br>00.07.06       |                         | TITLE<br>MOUNTING PLATE                           | SCALE<br>1:1           |
| A                      | 00.01.20                | NEW ISSUE   |                        |
| B                      | 00.07.06                | MODIFY CORNER DETAIL                              |                        |

RELEASED  
00 07 10 #8



MATERIAL: 6061-T6 (QQ-A-200/8 OR QQ-A-225/8 OR  
QQ-A-250/11) 0.250 THICK  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
BREAK ALL SHARP EDGES 0.010 TO 0.020

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